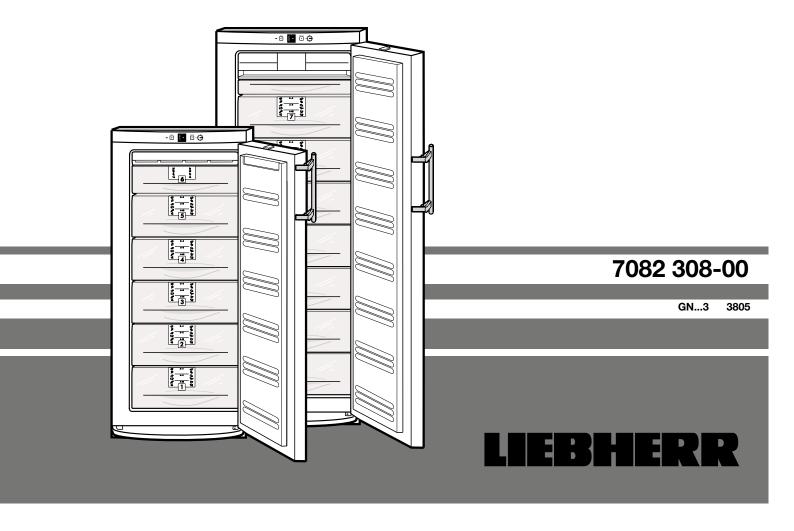
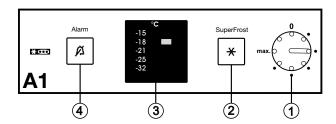
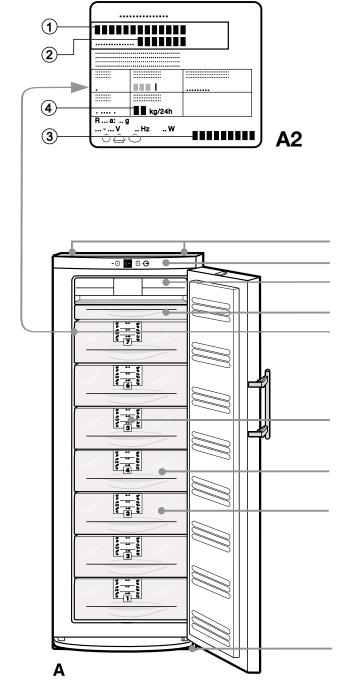
Operating instructions for NoFrost freezer with electronic controls





The appliance at a glance





Operating and control elements

fig. **A1**

- On/off and temperature control
- ② SuperFrost button, lit = function activated
- 3 Freezer temperature setting display
- 4 Audible warning on/off button with visual warning light: temperature too high

Control setting for temperature ① Setting 1 = warm Setting "max." = cold

Recommended setting: -18°C

SuperFrost

For fast freezing of fresh food:

- Press the SuperFrost button ② briefly so that it lights up.
- The freezer will take approx. 6 24 hours to reach its lowest temperature.
- Place the fresh food in the top drawers.
- The SuperFrost function **switches off automatically** after about 65 hours.

Type/Data plate, fig. A2

- ① Type designation
- ② Service number
- 3 Appliance number
- Freezing capacity in 24 hours

Description of appliance and equipment fig. A

Rear transport grips
Operating and control elements
NoFrost device

Freezer tray*, cold-storage accumulator* Type/Data plate

Drawers with information system*

Ice-cube tray*

VarioSpace*

Adjustable-height feet, front transport grips, transport castors at back

^{*} Depending on model and options

Congratulations on your purchase. In choosing this appliance you have opted for all the benefits of state-of-the-art refrigeration technology, guaranteeing you top quality, a long life span and excellent reliability.

The features on your appliance have been designed to ensure maximum convenience - day in, day out. This appliance has been manufactured with recyclable materials using an environmentally friendly process, so together you and we are making an active contribution to the preservation of our environment. To get to know all the benefits of your new appliance, please read the information contained in these operating instructions carefully. We wish you much pleasure with your new appliance.

Keep these operating instructions in a safe place and pass them on to the next owner, where applicable. The operating instructions apply to several models. Differences may therefore occur.

Safety regulations

 The appliance is designed to freeze and store food and to make ice. It is designed as a household appliance. We cannot guarantee that the appliance will work properly if it is used for another purpose.

The appliance is set to operate within specific ambient temperature limits according to its climate rating. These temperature limits should not be exceeded. The correct climate rating for your appliance is indicated on the type plate. This is explained as follows:

Climate rating Set for ambient temperatures

SN, N	up to +32°C	
ST	up to +38°C	
T	up to +43°C	

- The appliance will function properly in ambient temperatures of down to +5°C.
- The refrigerant circuit has been tested for leaks.
- The appliance complies with current safety regulations and EC directives 73/23/EEC and 89/336/EEC.

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Safety instructions and warnings	14
Disposal notes	
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Connecting to the mains	
Switching the appliance on and off	
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Changing over door hinges......20-21

Notes on energy saving

- Ensure that there is adequate space around the appliance for ventilation and air extraction.
- Avoid keeping the door open for too long.
- Store food logically. Do not exceed the storage period specified.
- Keep all food properly packed and covered so as to avoid its frosting up on the outside.
- Always allow hot food to cool to room temperature before placing in the appliance.
- Defrost frozen food in the refrigerator.
- Keep the appliance door shut in the event of a breakdown. This will delay the cold loss and will help to maintain the quality of the frozen food for longer.

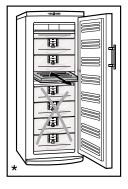
The insulation plate for running freezer at part capacity

is available as an accessory from your dealer.

If you do not store much frozen food in your freezer you can use the insulation plate to cut your freezer's energy consumption by up to half.

 You can "switch off" any number of drawers up to 5 (depending on model). At least 2 drawers are required for the refrigeration unit to work.

For more information see the instruction manual of the insulation plate.



Safety instructions and warnings

Disposal notes

The packaging is designed to protect the appliance and individual components during transport and is made of recyclable materials.

- Corrugated board/board
- Moulded polystyrene (foamed, CFC-free polystyrene)
- Polythene bags and sheets
- Polypropylene straps
- Keep packaging materials away from children polythene sheets and bags can suffocate!
- Please return the packaging material to your nearest official collection point so that the various materials can be reused or recycled as far as possible.

Your old appliance:

This contains some reusable materials and should be disposed of properly - not simply with unsorted household refuse.



- Disable discarded appliances immediately by removing the plug and cutting through the connection cable.
- Remove the spring-action or bolt catch from the appliance so that playing children cannot become trapped inside and suffocate.
- Make sure that the refrigerant circuit of an appliance that is no longer needed is not damaged before it is collected or handed in at a municipal collection point so as to ensure that the refrigerant or oil does not escape into the environment.
- Exact details of the refrigerant used can be found on the type plate. The heat insulator is PU with Pentane.
- Information on collection dates or collection points can be obtained from the waste disposal authorities or your local council.

Technical safety

To prevent injury or damage to the unit, the appliance should only be transported wrapped and set up by two people.



- The refrigerant R 600a is environmentally friendly but flammable.
- Do not damage the refrigerant circuit pipes. Splashes of refrigerant can harm your eyes or ignite.
- If refrigerant escapes, remove all naked flames or sources of ignition in the vicinity of the leak, disconnect the appliance from the mains and ventilate the area well.
- In the event that the appliance is damaged, contact the supplier immediately before connecting to the mains.
- To guarantee safe operation, ensure that the appliance is set up and connected as described in these operating instructions.
- Disconnect the appliance from the mains if any fault occurs. Pull out the plug (not by pulling on the mains cable) or switch off or remove the fuse.
- Any repairs and work on the appliance should only be carried out by the customer service department, as unauthorised work could prove highly dangerous for the user. The same applies to changing the mains power cable.

Safety during use

- Do not store explosives or sprays using combustible propellants such as butane, propane, pentane, etc. in the appliance. Electrical components might cause leaking gas to ignite. You can identify such sprays by the printed contents or a flame symbol.
- Only store high-percentage alcohol in tightly sealed, upright containers.
- Do not allow naked flames or ignition sources to enter the appliance.
- Do not use electrical appliances inside the appliance (e.g. steam cleaners, heaters, ice makers, etc.).
- Do not stand on the plinth, drawers or doors or use them to support anything else.
- This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities or lack of experience and knowledge unless they have been given initial supervision or instruction concerning use of the appliance by a person responsible for their safety. Children should be supervised to ensure that they do not play with the appliance.
- Avoid prolonged skin contact with cold surfaces or chilled/frozen food. This could cause pain, numbness and frostbite. In the case of prolonged skin contact, protective measures should be taken, e.g. gloves should be worn.
- Do not eat ice-cream, particularly ice lollies or ice-cubes, immediately after taking them from the freezer compartment as there is a risk of "burning" because of the very cold temperatures.
- Do not consume food which has been stored for too long, as it could cause food poisoning.

Setting up

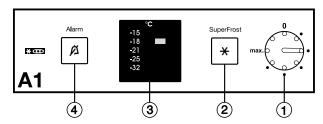
- When setting up/fitting ensure that the refrigerant circuit pipes are not damaged.
- Once in position, use the 10 spanner provided to adjust the feet so that the appliance is level and does not wobble.
- Avoid positioning in direct sunlight or next to an oven, radiator or similar, in damp locations or near spraying water.

The basement is an ideal site for installation.

- Standard EN 378 specifies that the room in which you install your appliance must have a volume of 1 m³ per 8 g of R 600a refrigerant used in the appliance, so as to avoid the formation of inflammable gas/air mixtures in the room where the appliance is located in the event of a leak in the refrigerant circuit. The quantity of refrigerant used in your appliance is indicated on the type plate on the inside of the appliance.
- The ventilation grilles should not be obstructed. Always ensure that there is good ventilation and that the outward flowing air is able to escape. Please note the appendix concerning installation instructions.
- Do not place heat-emitting appliances, e.g. microwave oven, toaster, etc., on top of the refrigerator or freezer.
- Remove all transportation safety components.



Operation and control elements



You are advised to clean the appliance before switching it on for the first time (see "Cleaning").

Switch on the appliance approx. 4 hours before loading it with frozen food for the first time.

Connecting to the mains

Power supply (AC) and voltage

at the operating point must comply with the details on the type plate, which is located inside the appliance on the left, fig. **A**.

- Connect the appliance with a properly earthed fused plug and socket only.
- The socket must be fused with a 10 A fuse or higher, it must be away from the rear of the appliance and must be easily accessible.
- Do not
- connect to stand-alone inverters,
- operate with so-called energy-saving plugs this can damage the electronic system,
- connect to the supply with other equipment using an extension cable - risk of overheating.
- When removing the mains cable from the back of the appliance, remove the cable holder as well so as to avoid vibration noise.

The wires in the mains lead are coloured in accordance with the following code: green/yellow = earth, blue = neutral, brown = live.

Warning! This appliance must be earthed.

Non-rewireable plugs BS 1363

If this machine or appliance is fitted with a non-rewireable plug, the following information applies: If the socket outlets are not suitable for the plug supplied with this product, it must be cut off and an appropriate plug fitted. The plug cut from the flexible cord should be disposed of and on no account be inserted into a 13 A socket elsewhere in the house (electric shock hazard).

The fuse cover **must** be re-fitted when changing the fuse, and if the fuse cover is lost the plug **must not** be used until a suitable replacement is obtained. The colour of the correct replacement cover is that of the coloured insert in the base of the plug, or the colour that is embossed in words on the base of the plug (as applicable to the design of the plug fitted). The correct rating of the replacement fuses that are ASTA approved to BS 1362 should be fitted. Replacement fuse covers may be purchased from your local electrical suppliers, electricity showroom or approved service agent.

Switching the appliance on and off

- To switch on: Turn the temperature control ① with a coin so that the slot is pointing to setting 2.
- The red visual warning light will be on until the freezer has reached a sufficiently low temperature, then it goes out. See "Audible warning signal, red visual warning light" for more information.
- A green light on the temperature display will light up and indicate that the appliance is in normal mode.
- To switch off: Set the temperature control to "0".
- The temperature display and all buttons will go out.

Setting the temperature

fig. **A1**

 Turn the temperature control with a coin until the desired temperature is indicated in the display. The slot positions mean:

Setting 1 = highest temperature,

lowest cooling setting

Setting "max." = lowest temperature,

highest cooling setting Recommended temperature setting: -18°C.

Temperature setting display

fig. A1/3

- When the temperature display is illuminated, this indicates that the appliance is running.
- The five blocks in the display each relate to a different temperature range. They indicate the freezer temperature setting you have selected.
- Within the temperature / setting range, e.g. when the display reads -15 °C to -18 °C, or between two settings*, the temperature can be set slightly colder. If required, slowly turn the temperature control ① further the light displaying the temperature range, e.g. -18 °C, flashes for a short time. This confirms the higher setting within the small temperature range.

Audible warning signal, red visual warning light

fig. A1

The audible warning signal and the red visual warning light are designed to help you to protect your frozen food and to save energy.

- The audible warning device is switched off by pressing the audible warning on/off button (4).
- It switches off automatically as soon as the temperature is low enough.
- It always sounds if the freezer temperature is not low enough (dependent on the temperature setting).
- The red visual warning light will flash simultaneously.
 This can be caused by:
- warm, fresh food being placed in the freezer,
- too much warm air from the outside entering when rearranging or removing frozen food. These temperature fluctuations will not affect the quality of the frozen food.
- When the audible warning on/off button is pressed, the visual warning light will stop flashing and will light up continuously. It will only go out once the alarm status stops and the temperature inside the freezer is low enough. The audible warning signal will then switch back to standby automatically.
- If the SuperFrost button flashes at the same time as one of the lights on the temperature display, this means that your appliance has a fault. Contact your customer service department and tell them that this visual warning is active, so that they can arrange for your appliance to be serviced accurately and quickly.



SuperFrost, notes on freezing and storage

SuperFrost

Fig. A1/②. Fresh food should be frozen to the core as rapidly as possible. Frozen food can also be given a cold boost. This is provided by the SuperFrost facility and ensures that the nutritional value, appearance and flavour of the food remain intact.

 The maximum amount of food which can be frozen in 24 hours is shown on the type plate ("Freezing capacity ... kg/24h"). This amount varies according to the model and climate rating.

Freezing with SuperFrost

- Press the SuperFrost button ② briefly until it lights up; the lowest set temperature on the temperature display will also light up.
 - The freezer temperature will decrease and the appliance will switch to the lowest temperature.
- For small amounts of frozen food, it is normally sufficient to switch on SuperFrost 6 hours beforehand. For the maximum amount (see freezing capacity on the type plate) you will need to switch it on 24 hours beforehand.
- Then place the fresh food inside the freezer, preferably in the top drawers.
 - If freezing the *maximum* quantity of food, do *not* use the drawers; instead, place the wrapped food directly on the cooling plates. Once the food is frozen you can load it into the drawers.
- The SuperFrost function switches off automatically after about 65 hours. The freezing process is now finished; the SuperFrost button has gone out, the set temperature is displayed again and the appliance has switched back to energy-saving normal mode.

You should *not* switch on the SuperFrost function:

- when placing frozen food in the freezer;
- when freezing up to approx. 2 kg fresh food daily.

Notes on freezing and storage

- Items suitable for freezing: meat, game, poultry, fresh fish, vegetables, fruit, dairy products, bread, baked goods, pre-cooked meals.
 - **Not suitable:** lettuce, radishes, grapes, whole apples and pears, fatty meat.
- Pack frozen food in standard freezer bags or reusable plastic, metal or aluminium containers.
- Do not allow fresh food which is to be frozen to come into contact with food already frozen. Always keep packs dry in order to avoid them sticking together.
- Always write the date and contents on the pack and do not exceed the stated storage time for the food. This prevents any risk of quality impairment.
- Pack food which you are freezing yourself in quantities appropriate to your household. To ensure that the food freezes right through quickly, the following quantities should not be exceeded per package:
- fruit, vegetables: up to 1 kg;
- meat: up to 2.5 kg.
- Blanch vegetables after washing and cutting them. (Add to boiling water for 2-3 minutes, remove and quickly cool down in cold water. If you blanch with a steamer or microwave oven, please observe the relevant operating instructions.)
- Do not salt or season fresh food or blanched vegetables before freezing. Only lightly salt and season other food.
 Some spices can alter their flavour intensity.

- Do not freeze bottles and cans which contain carbonated drinks as they might burst. Drinks can be cooled down quickly, but take the bottles out of the freezer compartment after an hour at the most.
- Storage: Each drawer and cooling plate can take up to 25 kg frozen food.
- If you want to use the maximum net capacity, you can remove the drawers and store items directly on the shelves.
- Always leave the bottom drawer in the appliance.
- Removing drawers: Pull forward until the drawer stops and lift out.
- If you have removed the drawers, do not cover the fan slits at the back, otherwise the freezer will not work properly.
- Always store identical food items together to avoid the door being open for unnecessarily long periods and to save energy.
- Do not exceed storage times given.
- Thawing: Only take out as much food as is immediately required for thawing. Cook food which has been thawed as quickly as possible.

Frozen food can be thawed in the following ways:

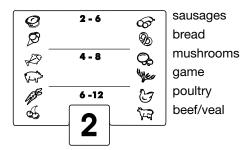
- in a conventional or fan oven
- in a microwave oven
- at room temperature
- in the refrigerator: the cold given off by the frozen food is used for cooling the other food.
- Flat portions of meat or fish can be cooked when partially thawed.
- Vegetables can be cooked from frozen (in half the normal time).



Equipment

pre-cooked meals ice-cream fish pork vegetables fruit

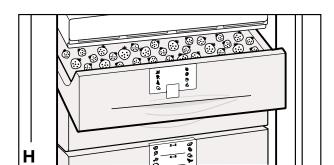
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Information system*

Use frozen food within the recommended period. The numbers between the symbols indicate the storage period in months for different kinds of frozen foods. Storage times given are guide times for food frozen at home. Whether or not the lower or upper value is applicable depends on the food quality and how it was processed prior to freezing. The lower values always apply to food with a high fat content.

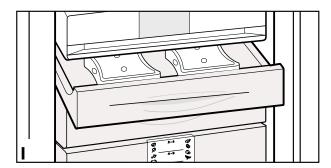
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Freezer tray*

This is used for gently freezing berries, herbs, vegetables and other small items and prevents them from sticking together. Items being frozen will largely retain their shape, and it will be easier to remove exactly the right quantity later on.

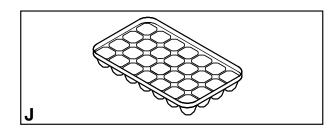
- Spread the items out loosely on the tray, fig. H.
- Freeze for 10 to 12 hours, then transfer to a freezer bag or container and put in a drawer.
- To defrost, spread the frozen items out loosely.



Cold-storage accumulators*

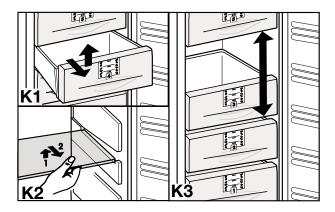
These prevent the temperature in the freezer from rising too quickly in the event of a power failure, thus preserving the quality of the food.

- To save space, you can freeze and store the coldstorage accumulators in the freezer tray, fig. I.
- To ensure maximum storage time in the event of a power failure, place the *frozen* cold-storage accumulators in the top freezer drawer on top of the food.



Making ice-cubes*

- Fill the ice-cube tray with water.
- Place the ice-cube tray in the appliance and leave it to freeze.
- The ice-cubes can be removed from the tray by twisting or by holding upside down for a short time under running water.



VarioSpace*

- You can create a double-height space for big items of frozen food by removing a drawer and a shelf. This enables you to freeze such things as poultry or big pieces of meat without having to cut them up first, so they can be served "whole" afterwards, and to store other large items such as big gateaux or packs of ice.
- Removing the drawer, fig. K1: Pull forward until the drawer stops and lift out.
- Removing the shelf, fig. K2: Lift up at the front and pull
- To insert: proceed in reverse order; simply push shelf in as far as it will go.

Cleaning

Notes on defrosting

The NoFrost system automatically defrosts the appliance. Any moisture arising collects on the evaporator and freezes, and is periodically defrosted and evaporated.

The automatic defrosting system keeps the freezer frostfree and eliminates the time and effort spent on defrosting manually.

Cleaning

- Always disable the appliance for cleaning. Disconnect from the mains or unscrew or switch off the fuse.
- Clean the outer walls, inside and equipment by hand with lukewarm water and a little detergent. Because of the risk of injury and damage to the appliance, steam cleaning equipment should not be used.
- We recommend using a soft cloth and an all-purpose cleaner with a neutral pH value. Only use food compatible cleaning and care agents on the inside of the appliance.
- Use a commercially available stainless-steel cleaning agent for stainless-steel appliances*.
- In order to achieve best possible protection, apply a stainless-steel care agent uniformly in grinding direction after cleaning. Points which are darker at the start and a more intensive coloration of the stainless-steel surface are normal.
- Do not use abrasive sponges or scourers, do not use concentrated cleaning agents and never use cleaning agents containing sand, chloride or acid or chemical solvents, as these would damage the surfaces and could cause corrosion.
- Ensure that no cleaning water is allowed to penetrate into the electrical components or ventilation grilles.
 Dry the appliance.
- Do not damage or remove the type plate on the inside of the appliance as this is important for customer service.
- The dust should be removed from the refrigeration unit and heat exchanger - metal grid at the back of the appliance - once a year. Dust deposits increase energy consumption.



- Ensure that none of the wires or other components are dislodged, bent or damaged.
- Then connect/switch on the appliance, switch on Super-Frost and start to insert the food to be frozen as the temperature drops.

If the appliance is to be left **out of operation for any length of time**, empty it, disconnect from the mains, clean as described above and leave the door open in order to avoid unpleasant smells.

Troubleshooting

Your appliance is designed and manufactured for a long life span and reliable operation.

If a malfunction nonetheless occurs during operation, check whether it is due to an operating error. Please note that even during the warranty period the resultant servicing costs in this case will have to be borne by the owner.

You may be able to rectify the following faults by checking the possible causes yourself

Malfunction

- Possible cause and remedy

Appliance does not work

- Is the appliance switched on properly?
- Is the mains plug properly inserted in the socket?
- Is the socket fuse intact?

Loud running noise

- Is the appliance standing firmly on the floor, or does the compressor cause nearby items of furniture or objects to vibrate?
 - If necessary, move the appliance slightly, align by adjusting the adjustable feet, or move bottles and containers apart.
- Burbling noises are normal. These are caused by the refrigerant flowing round the refrigerant circuit.
 A short clicking sound: This will be heard whenever the refrigeration unit (the motor) switches on or off automatically.

Motor noise: This will be slightly louder for a brief period when the refrigeration unit switches on.

The audible warning signal sounds, the red audible warning on/off button is lit, the temperature is not cold enough

- Have you put too much fresh food into the freezer without activating SuperFrost? (See "SuperFrost")
- Does the door close properly?
- Is the appliance sufficiently well ventilated? Clear ventilation grilles if necessary.
- Is the ambient temperature too hot? (See "Safety regulations")
- Has the appliance been opened too often or left open too long?
- If applicable, wait until the appliance reaches the required temperature itself.

The outside of the appliance may feel warm in places

- That is quite normal. The heat from the cooling circuit is used to avoid the formation of condensate.

Troubleshooting

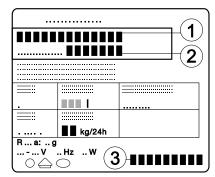
Customer service and type plate

If none of the above causes apply and you cannot rectify the fault yourself, or if several lights are flashing simultaneously, please contact your nearest customer service department (see enclosed list for addresses). State the:

type designation ①, service number ② and appliance number ③

as given on the type plate and specify **which lights are flashing**, so as to ensure rapid, accurate servicing. The type plate is located inside the freezer compartment on the left-hand side.

Leave the appliance shut until the customer service engineer arrives so as to prevent any further cold loss.



GE

Instructions for installation and modification

Dimensions

The external dimensions of the appliance can be seen on fig. **S** and in the table below.

Gross ca of applia (see type	nce [lj	Exter A	nal di B	imens C	sions D	[mm] E	F
162 200 238 276	(18) (21) (25) (28) (20)	1250 1447 1644 1841 1250	600 600 600 600	631 631 631 631 683	614 614 614 614	644 644 644 644 704	1179 1179 1179 1179 1179
233 279 324	(24) (29) (33)	1447 1644 1841	660 660 660	683 683 683	662 662 662	704 704 704	1287 1287 1287

Installation instructions

- Do not install models without side-wall heating side-byside with another refrigerator or freezer. This is important to prevent condensation and consequential damage from it.
- Models with side-wall heating are designed for side-byside installation; they are designed for combination with a refrigerator.
 - Contact your dealer for more information.
- Attachment instructions are supplied in the accessories bag of the appliance with side-wall heating.

Changing over door hinges

The door hinges can be changed from one side to the other if required.

- With the door open, lever out plinth panel ① on the hinge side with a screwdriver and remove from front.
- Lever out cover ② with a screwdriver.
 Close door.
- Unscrew screw M5 3 .
- Pull hinge component ④ with hinge pin ⑤ out from underneath and remove.
- Open door, lift out at bottom and remove; do not lose the spacer (6).
- Transfer all hinge components onto the other side:
- Lever out covers ® with a screwdriver at the front and remove at an angle from below. Remove hinge pin ⑦ and insert on the opposite side. Use the hexagon socket on the open-ended spanner provided (spanner width 5). Fit covers ® again: insert at rear and click into place at front.
- Bottom: Using a screwdriver, remove the spacer ⑨ and replace on the other side.
- Re-attach the door:
- Remove plugs (3) from the door mounting points and replace on the other side.
- Suspend door with spacer 6 in hinge pin 7, close door.
- Rotate hinge component ④ by 180°, remove hinge pin ⑤, turn by 180° and replace. Mount both parts in the hinge ⑥: slide the pin into the door mounting through the hinge, tilt in the hinge component, slide up and attach with screw ③.
- Align the door *flush* with the body of the appliance using the slot on the hinge (1), then tighten screw (3).
- Attach the plinth panel ① and click into place by pressing.

- With the door open, insert the cover ② in the plinth panel at the front and click into place at the back.
- Transfer* door handle (1) and plugs (1): With the door open, carefully lift out the pressure plates* (2) at the front and slide away; unscrew handle.

Re-assemble in reverse order: replace the pressure plates and click into position.

Insertion into row of kitchen units

Fig. **U. 600 mm appliances** can be installed in a row of kitchen units. To adapt the height of the appliance to the surrounding furniture a top unit ① can be added. A gap of at least 50 mm depth must be provided behind and along the entire width of this unit so as to ensure sufficient ventilation. The area of ventilation underneath the ceiling should be at least 300 cm². The greater the area the more economically the appliance will run.

- When installing with standard kitchen units (max. depth 580 mm) and decor panels of max. 2 mm thickness, the appliance can be set up right next to the kitchen unit. The door protrudes 34 mm from the side of the kitchen unit and 51 mm at the front. This enables it to be opened and closed without difficulty.
- When setting up the appliance next to a wall (a), a minimum distance of 36 mm must be provided on the hinge side between the appliance and the wall (for the handle when the door is open).
 - ① top unit
- (3) kitchen unit side panel
- ② refrigerator/freezer
- (4) wall

Notes on assembling decor panels

with white appliances of width B = 600 mm and height A = 1841 mm:

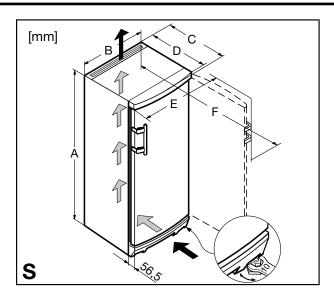
Decor panel and frames can be attached to the door of your appliance to match or contrast it to the existing kitchen colour scheme.

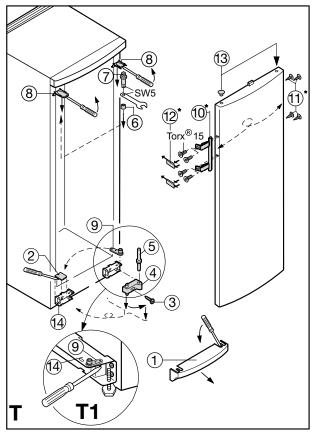
The panels are available from your kitchen furniture supplier. The frames can be fitted later and are available from your dealer.

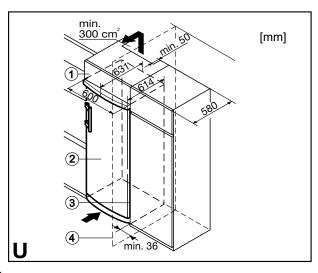
If you wish to fit the decor panels yourself, you will need a drill or a rechargeable screwdriver to pre-drill the retaining holes. The door handles are to be replaced by the rigid handles included in the decor frame retrofit kit.

For further instructions and dimensions see the installation instructions included in the retrofit kit.

Instructions for installation and modification







All types and models are subject to continuous improvement and the manufacturer therefore reserves the right to make modifications in the shape, equipment and technology.